

Garant

Indexable insert for turning DC.T 11T308, for finish machining, Grade: HB7130-2

**Order data**

Order number	260361 HB7130-2
GTIN	4062406769222
Item class	21G

Technical description

Chip breaker	VS
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tolerance	M
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T308
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Grade	HB7130-2
Cutting depth a_p	0.2 - 1.5 mm

Tool material	Carbide
Main application	M
Corner radius	0.8 mm
Type of product	Indexable insert for turning